

Fig. 2. Adsorption isotherms for PQ-USY-chloroform system.

perature was kept at 393, 423 and 453 K, respectively. Pulse responses of vaporized chloroform with helium were detected by TCD. Response data were stored and processed by a personal computer.

From retention time of pulse response, adsorption equilibrium constant at zero coverage was obtained and plotted in Fig. 3 as van't Hoff plot to get heat of adsorption (39.71 kJ/mol) and adsorption equilibrium constant extrapolated to 303 K. This extrapolated value was plotted in Fig. 7 as initial slope.

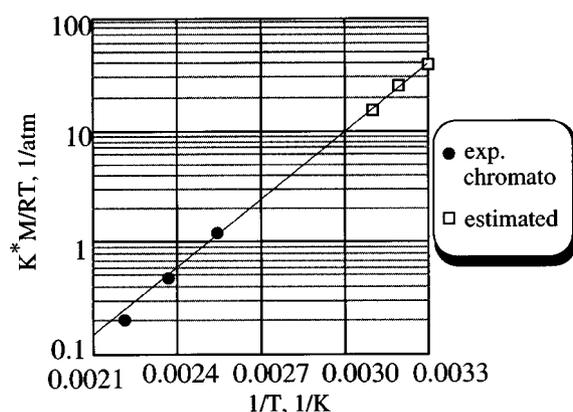


Fig. 3. van't Hoff plot for PQ-USY-chloroform system.

Table 1. van der Waals parameter [Mellot et al., 1998b]

	$\epsilon/k, K$	$R_{Min}, \text{\AA}$
Si-Si	0.000	0.000
O-O	0.000	0.000
O-C	87.058	3.253
O-Cl	162.000	3.430
O-H	90.535	2.698
C-C	25.860	3.753
C-Cl	55.650	3.787
C-H	26.730	3.358
Cl-Cl	119.800	3.822
Cl-H	57.530	3.392
H-H	27.630	2.963
X-X	0.000	0.000
X-H	0.010	6.000
X-Cl	0.010	6.000
X-C	0.010	6.000

SIMULATION

Cerius2 (MSI Inc.) was used throughout the simulations. Force-field parameters obtained by Mellot et al. [1998b] are listed in Table 1. The Grand Canonical Monte Carlo method (under constant chemical potential (μ), volume (V), temperature (T)) was used to get the equilibrium amount adsorbed.

1. Models

3 models were considered here. Pure siliceous faujasite (Y-type) (Fig. 4) was in the data base of Cerius2. Dummy atoms were put in sodalite cages to avoid impossible occupation of adsorbates. PQ-USY was dealuminated in preparation. So it definitely contains silanol nest. PQ-USY has the silica-alumina ratio of $\text{SiO}_2/\text{Al}_2\text{O}_3=70$. So there remains aluminum. Then we put 7 silanol nest as in Fig. 5

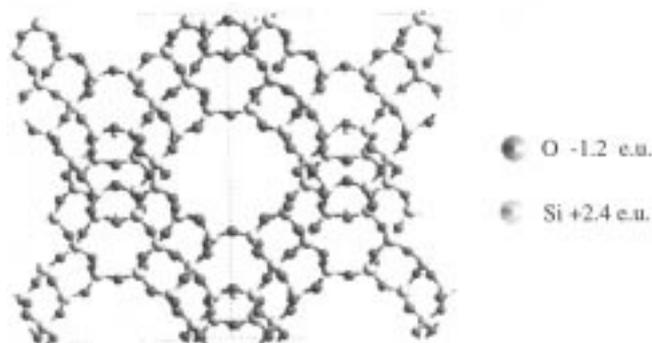


Fig. 4. Pure siliceous Y type model.

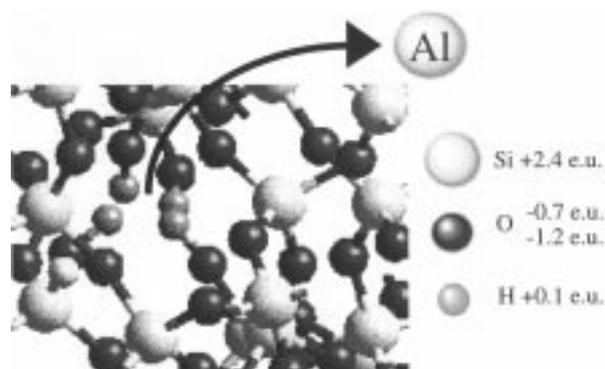


Fig. 5. Silanol nest model.

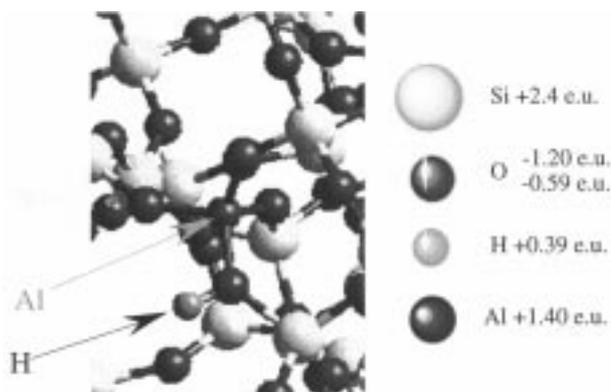


Fig. 6. Acid site model.

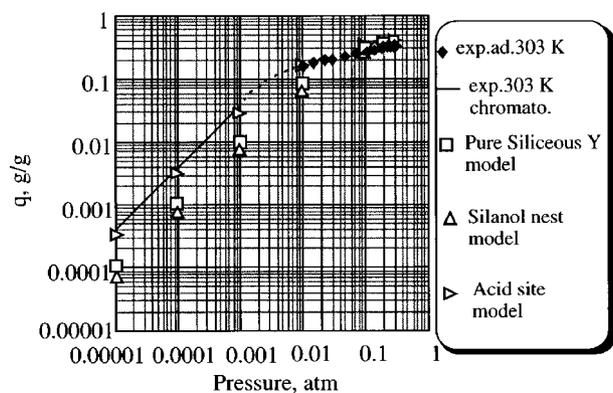


Fig. 7. Comparison between experiments and simulations for adsorption isotherms of PQ-USY-chloroform system.

and 4 acid site as in Fig. 6. Charges for Si and O were set to be +2.4 e.u and -1.2 e.u, respectively, as usual. H and O in silanol nest were assumed to have the charges as +0.1 e.u and -0.7 e.u, respectively. Al, O and H in replaced Al were assumed to have the charges as +1.4 e.u, -0.59 e.u and 0.39 e.u. Si charges were adjusted after these setting to neutral by averaging.

RESULTS AND DISCUSSION

In Fig. 7, experimental adsorption isotherm for chloroform in PQ-USY at 303 K is shown. Initial slopes for 303 K is also shown. This whole range of adsorption isotherm at 303 K could be compared with simulation.

At higher pressure (0.1 atm), all the simulation are coincident and almost correspond to gravimetric data.

At lower pressure, simulations for the acid site model was good agreement with chromatographic data.

Experimental heat of adsorption obtain by chromatography at zero coverage is compared with simulated heat of adsorption for 3 models in Table 2. Here simulation for the acid site model was closer to the experimental value than the pure siliceous model and the silanol nest model.

Molecular Simulation was found to be reasonable in this case, from two standpoints, amount adsorbed and heat of adsorption, which were the key factor in adsorption equilibrium. Further, pre-

Table 2. Heat of adsorption kJ/mol

Exp. chromato.	39.71
Pure siliceous Y model	34.21
Silanol nest model	33.82
Acid site model	40.17

cise observation of adsorption state around the acid site and oxygen site in the frame would give more information about adsorption mechanism.

CONCLUSION

Equilibrium and isosteric heat of adsorption for the system of chloroform-USY-type zeolite were studied.

The adsorption equilibria were measured using a gravimetric method and were expressed as isotherms. A chromatographic method was used to get the initial slope of the isotherms. In the simulation, GCMC method was used to calculate amounts adsorbed for various conditions. To get better coincidence between experimental data and simulation, we tried simulation of silanol nest model and acid site model, which was the modification from pure siliceous Y zeolite. Then, it was found to be necessary to account for aluminum rather than silanol nest.

As a conclusion, FF parameters were confidently applied. And modified structure model are effective for simulation.

ACKNOWLEDGMENT

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NOMENCLATURE

K^*	: adsorption equilibrium constant [cc/g]
M	: molecular weight [g/mol]
q	: amount adsorbed [g/g]
R	: gas constant [J/K mol]
R_Min	: Bond Length Equilibrium [\AA]
T	: temperature [K]
ϵ	: potential energy minimum [eV]
k	: Boltzmann constant [J/K]

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