

# Removal of $\text{UO}_2^{2+}$ from aqueous solution using halloysite nanotube- $\text{Fe}_3\text{O}_4$ composite

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**Abstract**—Halloysite nanotubes (HNTs) were modified with  $\text{Fe}_3\text{O}_4$  to form novel magnetic HNTs- $\text{Fe}_3\text{O}_4$  composites, and the composites were characterized by X-ray diffraction (XRD), transmission electron microscope (TEM), Fourier transform infrared spectroscopy (FT-IR) and vibrating sample magnetometer (VSM). The as-obtained results indicated that  $\text{Fe}_3\text{O}_4$  nanoparticles were successfully installed on the surface of HNTs. The adsorption of  $\text{UO}_2^{2+}$  on HNTs- $\text{Fe}_3\text{O}_4$  was investigated as a function of solid content, contact time, pH, ionic strength and temperature by batch experiments. The consequences revealed that the adsorption of  $\text{UO}_2^{2+}$  onto HNTs- $\text{Fe}_3\text{O}_4$  was strongly dependent on pH and ionic strength. Equilibrium data fitted well with the Langmuir isotherm. The experimental results demonstrated that the adsorbents with HNTs- $\text{Fe}_3\text{O}_4$  had the largest adsorption capacity of 88.32 mg/g for  $\text{UO}_2^{2+}$ .

Keywords: Halloysite Nanotubes- $\text{Fe}_3\text{O}_4$ , Adsorption,  $\text{UO}_2^{2+}$ , Modification, pH

## INTRODUCTION

Water radioactive pollution is a serious environmental problem. Uranium ( $\text{UO}_2^{2+}$ ), a representative actinide element, is released into the environment as an important radionuclide in radioactive wastewater [1]. Due to the long half-life ( $t_{1/2}(\text{U}^{235})=7.04 \times 10^8$  a;  $t_{1/2}(\text{U}^{238})=4.47 \times 10^9$  a), the release of  $\text{UO}_2^{2+}$  into the environment can cause great harm to human health, the ecosystem, and agriculture. Therefore, the removal of  $\text{UO}_2^{2+}$  from aqueous solution is necessary and urgent.

At present, some measures are being used to remove  $\text{UO}_2^{2+}$  from aqueous solution. Those methods such as solvent extraction, chemical precipitation, ion-exchange, membrane separation, adsorption, anti-dialysis and electrodialysis have made achievements in the field of pollution control. Among them, adsorption has proven to be one of the most promising techniques for the removal of  $\text{UO}_2^{2+}$  from aqueous solution owing to its high efficiency, low energy requirement, environmentally friendly process and economic feasibility. The removal of  $\text{UO}_2^{2+}$  from aqueous solution by using different kinds of adsorbents has been studied extensively [2-4], and the results indicate that the adsorption of  $\text{UO}_2^{2+}$  is mainly dominated by ion exchange and outer-sphere surface complexation at low pH values, whereas by inner-sphere surface complexation or precipitation at high pH values [5]. So far, many adsorbents have been used to removal of  $\text{UO}_2^{2+}$  including carbon nanotubes [6-8], hematite [9], Na-rectorite [10-12], diatomite [13] and graphene [14,15]. However, these adsorbents have high cost and low efficiency. Prior studies [16] showed that clays were promising adsorbents due to low cost, abundant resources, simply operation, high specific surface area and high adsorption capacity.

Halloysite ( $\text{Al}_2(\text{OH})_4\text{Si}_2\text{O}_5 \cdot 2\text{H}_2\text{O}$ ) is a kind of two-layered aluminosilicate clay with a predominantly hollow tubular structure in

the submicron range, which can be obtained from the natural environment [17]. The layers curl into tubules, which most likely is due to the mismatch in the areas of one alumina octahedron sheet and one silica tetrahedron sheet making up the 1 : 1 layer [18]. Studies [25] have shown that the external surface of halloysite consists of tetrahedral Si-O-Si groups and internal surface composed of octahedral Al-OH groups. It has negative charges on its surface at wide pH range, which leads it to have high capacity to absorb  $\text{UO}_2^{2+}$  from aqueous solutions. In previous studies, HNTs have been widely used in catalysis, electronics, biomedicine and functional materials [26]. Currently, HNTs have been proven to have the ability to remove heavy metal ions. The adsorption of  $\text{UO}_2^{2+}$  has been studied in our group. Xiao [19] and Chi [5] have used bentonite and attapulgite as adsorbents to remove  $\text{UO}_2^{2+}$  from aqueous solution. However, we found that the adsorbent could disperse in the water and separate inconvenience from aqueous solution, which was owing to hydroxyl groups on the surface. The combination of magnetic separation technology and adsorption process has received widespread attention due to the separable ability from aqueous solution by the application of external magnetic field [20,21]. However, no investigations on the adsorption of  $\text{UO}_2^{2+}$  on HNTs- $\text{Fe}_3\text{O}_4$  have been reported. Therefore, a new kind of magnetic adsorbent HNTs- $\text{Fe}_3\text{O}_4$  is a promising adsorbent that opens new possibilities for the achievement of desirable absorptivity [22].

Based on the above background, our aim was to prepare and characterize halloysite nanotubes- $\text{Fe}_3\text{O}_4$  composites and to investigate how they can be utilized for the removal of  $\text{UO}_2^{2+}$  from aqueous solution.

## EXPERIMENTAL AND METHODS

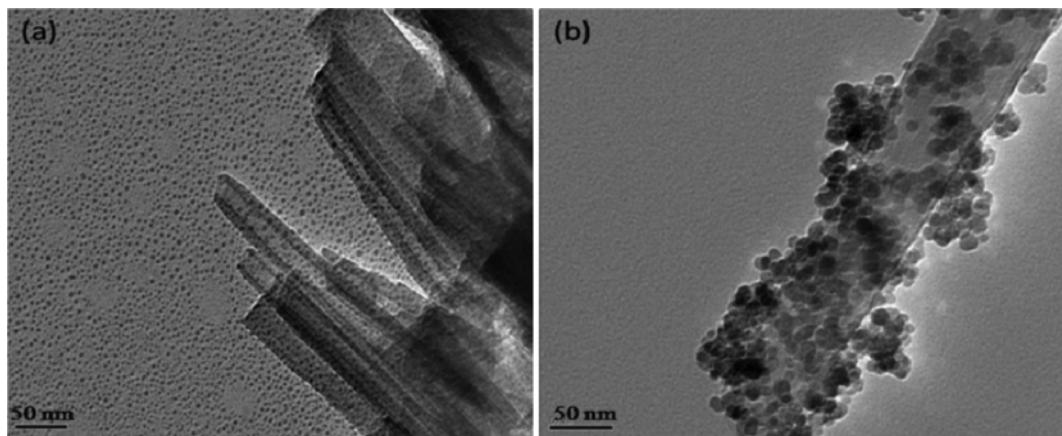
### 1. Materials

The halloysite nanotube (HNTs) sample was obtained from Guangdong Province, China.  $\text{UO}_2^{2+}$  stock solution was prepared by dissolving uranyl nitrate hexahydrate ( $\text{UO}_2(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$ ) in Milli-Q water. All other reagents in the experiments were purchased as ana-

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**Fig. 1.** TEM micrographs of HNTs (a) and HNTs- $\text{Fe}_3\text{O}_4$  (b).

alytical purity and used without any further purification.

## 2. Preparation of HNTs- $\text{Fe}_3\text{O}_4$

The magnetic composites were prepared from a suspension of 1.5 g halloysite in a 150 mL solution of 2.9 g  $\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$  and 1.5 g  $\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$  at 70 °C under  $\text{N}_2$  conditions. NaOH solution (30 mL, 0.025 mol/L) was added dropwise to prepare iron oxides. After the addition of NaOH solution, the pH of the final mixtures was controlled in the range of 10–11 and stirred for 1 h. To promote the complete growth of the composite crystals, the reaction was at 70 °C for 4 h under constant magnetic stirring. Finally, the mixture was washed six times with distilled water. Then the composites were dried under vacuum at 70 °C for 6 h. The resulting magnetic halloysite nanocomposite is referred to as HNTs- $\text{Fe}_3\text{O}_4$ .

## 3. Characterization of the Adsorbents

The surface functional groups in the HNTs and HNTs- $\text{Fe}_3\text{O}_4$  were characterized by FT-IR, XRD. TEM was used to identify the morphology and microscopic structure of HNTs and HNTs- $\text{Fe}_3\text{O}_4$ . The magnetic properties of HNTs- $\text{Fe}_3\text{O}_4$  were measured on a VSM.

## 4. Adsorption Experiments Procedures

Effects of the concentration of the  $\text{UO}_2^{2+}$ , the pH of the medium, the temperature and the contact time on the adsorption were studied. Adsorption experiments were conducted using the polyethylene centrifuge tubes under ambient conditions containing 6 g/L of HNTs- $\text{Fe}_3\text{O}_4$  and the  $\text{UO}_2(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$  (1 mmol/L). The polyethylene centrifuge tubes were placed on a thermostated shaker with a shaking of 180 rpm for 24 h and then centrifuged at 8,000 rpm for 30 min to separate the solid from liquid phases. The concentration of  $\text{UO}_2^{2+}$  was detected with UV-VIS spectrophotometer at  $\lambda_{max}$  of 671 nm. The amount of  $\text{UO}_2^{2+}$  adsorbed on  $\text{Fe}_3\text{O}_4$ -HNTs was calculated from the difference between the initial concentration and the equilibrium one. The adsorption efficiency and the distribution coefficient  $K_d$  was calculated by using the following equations, respectively:

$$\text{Sorption\%} = \frac{C_0 - C_{eq}}{C_0} \times 100\% \quad (1)$$

$$K_d = \frac{C_0 - C_{eq}}{C_0} \times \frac{V}{m} \quad (2)$$

where  $C_0$  is the initial concentration,  $C_{eq}$  is the final one in supernatant after centrifugation,  $m$  is the mass of HNTs- $\text{Fe}_3\text{O}_4$  and  $V$  is the volume of the suspension.

## RESULTS AND DISCUSSION

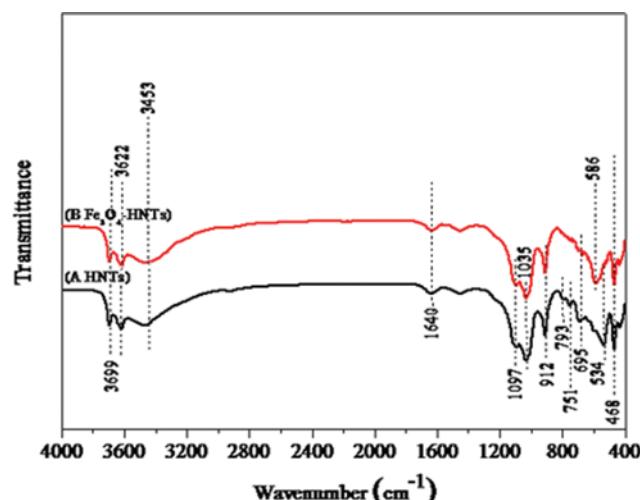
### 1. Characterizations

#### 1-1. TEM

The TEM images of original HNTs and HNTs- $\text{Fe}_3\text{O}_4$  are shown in Fig. 1. Fig. 1(a) shows the halloysite nanotubes with a smooth surface. Fig. 1(b) shows that the  $\text{Fe}_3\text{O}_4$  nanoparticles are attached on the inside wall of halloysite nanotubes. The attachment can be related to the structures of HNTs, such as the large surface area, large pore volume and adequate hydroxyl groups, which make  $\text{UO}_2^{2+}$  to access and adsorb on the surface easily [23]. It illustrates that magnetic  $\text{Fe}_3\text{O}_4$  nanoparticles are successfully installed on the surface of HNTs.

#### 1-2. FT-IR

The FT-IR spectrum of HNTs- $\text{Fe}_3\text{O}_4$  is shown in Fig. 2. According to the FT-IR spectrum, the double peaks at 3,699 and 3,622



**Fig. 2.** FTIR spectra of HNTs and HNTs- $\text{Fe}_3\text{O}_4$ .

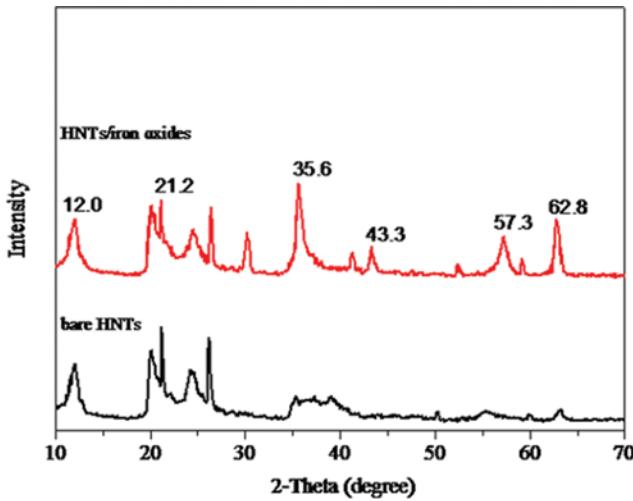


Fig. 3. XRD patterns of original HNTs and HNTs- $\text{Fe}_3\text{O}_4$ .

$\text{cm}^{-1}$  are due to the stretching vibrations of hydroxyl groups at the surface of HNTs [24]. The peaks at 468, 534 and 912  $\text{cm}^{-1}$  are attributed to the deformation of Si-O-Si, deformation of Al-O-Si and O-H deformation of inner hydroxyl groups, respectively [25]. The peaks at 1,097 and 1,035  $\text{cm}^{-1}$  correspond to the stretching vibrations of Si-O groups in HNTs. The peak at 586  $\text{cm}^{-1}$  is due to the stretching vibrations of Fe-O-Fe groups [23].

#### 1-3. XRD

The XRD patterns of the HNTs and HNTs- $\text{Fe}_3\text{O}_4$  are shown in Fig. 3. For bare HNTs, the diffraction peaks are at  $2\theta$  values of 12.0, 20.1, 21.2, 24.1, 26.2, 35.3, 39.1, 55.2, and 63.3. The broad diffraction peaks manifest that the bare HNTs are in small crystal size and poor crystallinity degree [26]. Compared with bare HNTs, the XRD pattern of HNTs- $\text{Fe}_3\text{O}_4$  displays five new peaks at  $2\theta$  values of about 30.2, 35.6, 43.3, 57.3, and 62.8, as marked in Fig. 3. These peak positions and relative peak intensities correspond to the characteristic peaks of  $\text{Fe}_3\text{O}_4$  [27]. Therefore, it indicates that magnetic  $\text{Fe}_3\text{O}_4$  nanoparticles were successfully installed on the surface of HNTs.

#### 1-4. VSM

Fig. 4(A) shows the magnetization of HNTs- $\text{Fe}_3\text{O}_4$  as a function of the applied magnetic field. Magnetization increased with an increase in the magnetic field. HNTs- $\text{Fe}_3\text{O}_4$  has good magnetic properties with the saturation magnetization (28.67 emu/g) and shows an extremely small hysteresis loop and low coercivity, as is typically characteristic of superparamagnetic particles [28,29]. Fig. 4(B) shows the separation behavior of HNTs- $\text{Fe}_3\text{O}_4$ . When a permanent magnetic field was applied, the magnetic HNTs- $\text{Fe}_3\text{O}_4$  particles were attracted to the wall of vial and the dispersion became clear and transparent.

#### 2. Effect of Solid Content

Adsorption efficiency and distribution coefficient  $K_d$  of  $\text{UO}_2^{2+}$  on HNTs- $\text{Fe}_3\text{O}_4$  as a function of solid content is shown in Fig. 5. The adsorption efficiency increases from 6.5% to 87.78% when the dosage of adsorbent increases from 0.29 to 1.16 mg. The removal of  $\text{UO}_2^{2+}$  from aqueous solution increases obviously with increasing solid content. As can be seen, the distribution coefficient in-

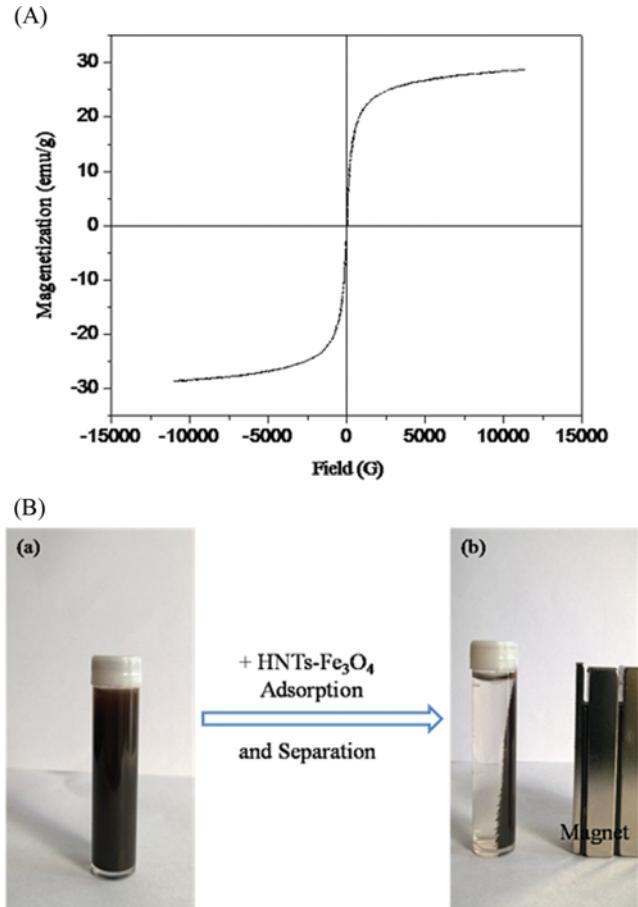


Fig. 4. (A) Magnetic hysteresis cycles for HNTs- $\text{Fe}_3\text{O}_4$ , (B) separation of  $\text{Fe}_3\text{O}_4$ -HNTs from solution by a magnet, (a)  $\text{UO}_2^{2+}$ + HNTs- $\text{Fe}_3\text{O}_4$  solution, (b) Magnetic separation after adsorption onto HNTs- $\text{Fe}_3\text{O}_4$ .

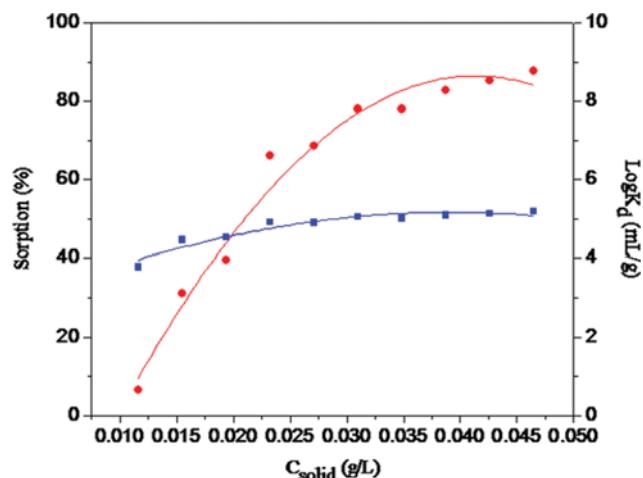


Fig. 5. Adsorption of  $\text{UO}_2^{2+}$  on HNTs- $\text{Fe}_3\text{O}_4$  as a function of solid content ( $T=293.15\text{ K}$ ,  $\text{pH}=5.5\pm 0.1$ ,  $C_0$  ( $\text{UO}_2^{2+}$ )= $6.452\times 10^{-6}$  mol/L,  $I=0.01\text{ M NaCl}$ ).

creases slightly with the increasing concentration of HNTs- $\text{Fe}_3\text{O}_4$ . Generally, the  $K_d$  value is independent of solid content, but we can

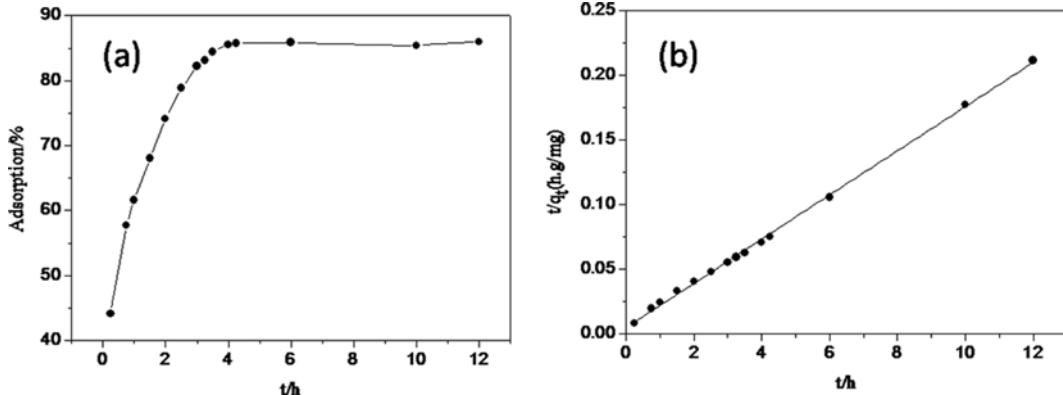


Fig. 6. Effect of contact time on the adsorption of  $\text{UO}_2^{2+}$  on HNTs- $\text{Fe}_3\text{O}_4$ . (a) Plot of  $q_t$  vs.  $t$  for  $\text{UO}_2^{2+}$  adsorption. (b) Plot of  $t/q_t$  vs.  $t$  for the pseudo-order model ( $T=293.15\text{ K}$ ,  $\text{pH}=5.5\pm0.1$ ,  $C_0(\text{UO}_2^{2+})=6.452\times10^{-6}\text{ mol/L}$ ,  $I=0.01\text{ M NaCl}$ ).

see that the  $K_d$  value is dependent on the HNTs- $\text{Fe}_3\text{O}_4$  content. With the increasing of HNTs- $\text{Fe}_3\text{O}_4$  content, the removal rate of  $\text{UO}_2^{2+}$  increases and thereby the concentration of free  $\text{UO}_2^{2+}$  remaining in solution decreases markedly. Therefore, the  $\text{UO}_2^{2+}$   $K_d$  value increases slightly with increasing of HNTs- $\text{Fe}_3\text{O}_4$  content [30].

### 3. Effect of Contact Time

The adsorption of  $\text{UO}_2^{2+}$  on HNTs- $\text{Fe}_3\text{O}_4$  as a function of contact time is shown in Fig. 6. As can be seen from Fig. 6(a), adsorption capacity increases with increasing contact time and increases quickly during the first contact time of 4 h and then maintains a high level with increasing time. The rapid adsorption at the initial contact time can be attributed to the abundant availability of active sites on the HNTs- $\text{Fe}_3\text{O}_4$  surface [22]. Afterwards, with the gradual occupancy of these sites, the adsorption efficiency becomes less efficient. The quick adsorption of  $\text{UO}_2^{2+}$  on HNTs- $\text{Fe}_3\text{O}_4$  suggests that it is dominated by chemical adsorption/surface complexation rather than physical adsorption. In the following experiments, 12 h is chosen to achieve the adsorption equilibrium.

To analyze  $\text{UO}_2^{2+}$  kinetic adsorption on HNTs- $\text{Fe}_3\text{O}_4$ , a pseudo-second-order rate equation is used to simulate the kinetic adsorption [31,32]:

$$\frac{t}{q_t} = \frac{1}{kq_e^2} + \frac{1}{q_e} t \quad (3)$$

where  $q_t$  ( $\text{mg}\cdot\text{g}^{-1}$ ) is the amount of  $\text{UO}_2^{2+}$  adsorbed on the surface of HNTs- $\text{Fe}_3\text{O}_4$  at time  $t$  (h), and  $q_e$  ( $\text{mg}\cdot\text{g}^{-1}$ ) is the equilibrium adsorption capacity.  $k$  ( $\text{g}\cdot(\text{mg}\cdot\text{h})^{-1}$ ) is the rate constant of pseudo-second-order kinetics. A linear plot of  $t/q_t$  versus  $t$  is shown in the inserted figure of Fig. 6(b).

The  $k$  and  $q_e$  values calculated from the slope and intercept of the linear plot of  $t/q_t$  versus  $t$  are  $0.06\text{ g}\cdot(\text{mg}\cdot\text{h})^{-1}$  and  $58.58\text{ mg/g}$ , respectively. The correlation coefficient ( $R^2$ ) of the pseudo-second-order rate equation for the linear plot is very close to 1 ( $R^2=0.999$ ), indicating that the kinetic adsorption of  $\text{UO}_2^{2+}$  on HNTs- $\text{Fe}_3\text{O}_4$  can be described by the pseudo-second-order rate equation well.

### 4. Effect of pH and Ionic Strength

Adsorption of  $\text{UO}_2^{2+}$  onto HNTs- $\text{Fe}_3\text{O}_4$  is studied by  $0.001\text{ M}$ ,  $0.01\text{ M}$  and  $0.1\text{ M}$  NaCl solutions, respectively. Experiments within the pH range of 2-11 are determined. The result is given in Fig. 7.

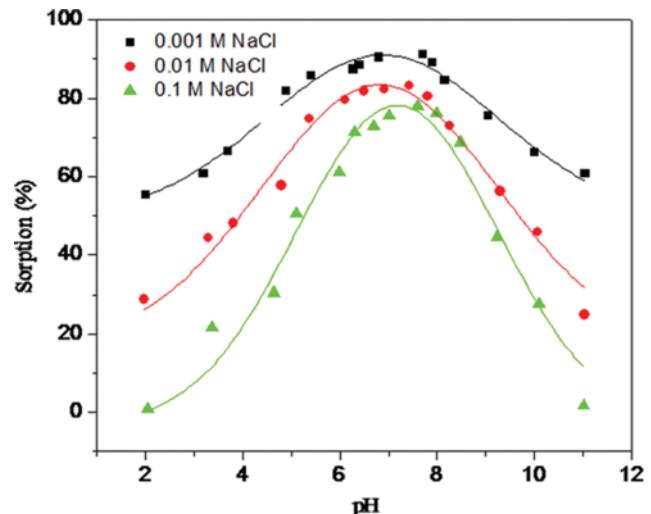


Fig. 7. Effect of ionic strength on  $\text{UO}_2^{2+}$  adsorption to HNTs- $\text{Fe}_3\text{O}_4$  at different pH values ( $T=293.15\text{ K}$ ,  $m/V=0.968\text{ g/L}$ ,  $C_0(\text{UO}_2^{2+})=6.452\times10^{-6}\text{ mol/L}$ ).

It is evident that the adsorption of  $\text{UO}_2^{2+}$  is strongly affected by pH values. The adsorption of  $\text{UO}_2^{2+}$  on HNTs- $\text{Fe}_3\text{O}_4$  increases gradually with increasing pH at  $\text{pH}<7$ , reaches the highest adsorption at  $\text{pH}=7.5$ , and then decreases with increasing pH at  $\text{pH}>7.5$ . The highly pH and ionic strength dependent adsorption obvious that  $\text{UO}_2^{2+}$  adsorption is dominated by ion exchange, surface complexation and manifests various adsorption mechanisms [33,34].

The relative species of U(VI) as a function of pH values are shown in Fig. 8. At  $\text{pH}<4$ ,  $\text{UO}_2^{2+}$  is the predominant species. At the pH range of 4-7.5, the main species are  $\text{UO}_2^{2+}$ ,  $\text{UO}_2(\text{OH})^{2+}$ ,  $\text{UO}_2(\text{OH})^+$ ,  $(\text{UO}_2)_3(\text{OH})^{5+}$  and  $(\text{UO}_2)_4(\text{OH})^{7+}$ , and the prominent species are  $(\text{UO}_2)_3(\text{OH})^{7-}$ ,  $\text{UO}_2(\text{OH})^{3-}$  and  $\text{UO}_2(\text{OH})^{2-}$  when  $\text{pH}>7.5$ .

The surface of HNTs- $\text{Fe}_3\text{O}_4$  becomes more negatively charged with the increasing of pH. The electrostatic attraction between positively charged  $\text{UO}_2^{2+}$ ,  $(\text{UO}_2)_3(\text{OH})^{5+}$ ,  $(\text{UO}_2)_4(\text{OH})^{7+}$  and negatively charged surface of HNTs- $\text{Fe}_3\text{O}_4$  becomes strong, thus causing an increase of U(VI) adsorption on HNTs- $\text{Fe}_3\text{O}_4$  at  $\text{pH}<7$  [35]. The decreasing of  $\text{UO}_2^{2+}$  adsorption on  $\text{Fe}_3\text{O}_4$ -HNTs at  $\text{pH}>7.5$  might

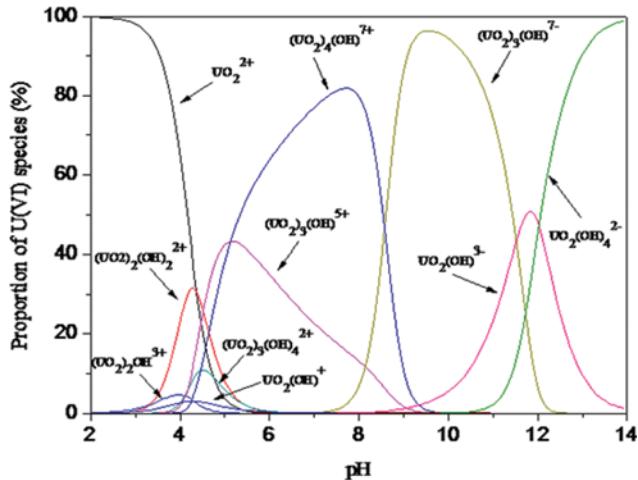
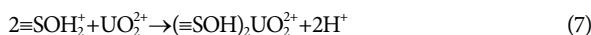
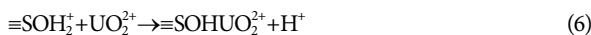
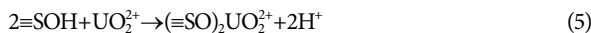
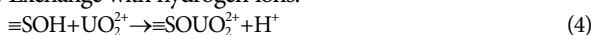


Fig. 8. Distribution of U(VI) species as a function of pH.

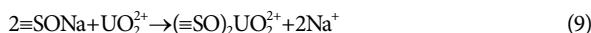
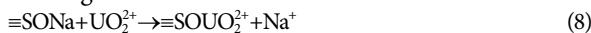
be explained by the electrostatic repulsion between  $\text{UO}_2(\text{OH})_4^{2-}$ ,  $(\text{UO}_2)_3(\text{OH})^{7-}$ ,  $\text{UO}_2(\text{OH})^{3-}$  and negative surface of HNTs- $\text{Fe}_3\text{O}_4$  at high pH values [36].

Fig. 7 also indicates the effect of ionic strength on  $\text{UO}_2^{2+}$  adsorption as a function of pH values. The adsorption of  $\text{UO}_2^{2+}$  is the highest in 0.001 M NaCl solution, and the lowest in 0.1 M NaCl solution. It is obvious that the ion exchange contributes to the adsorption of  $\text{UO}_2^{2+}$  from aqueous solution to HNTs- $\text{Fe}_3\text{O}_4$ . The adsorption of  $\text{UO}_2^{2+}$  is mainly via ion exchange with hydrogen and sodium ions that saturate the exchange sites of HNTs- $\text{Fe}_3\text{O}_4$  [7,37]. The ion-exchange reactions can be expressed by the following reactions:

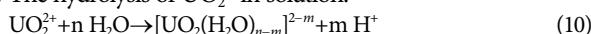
(1) Exchange with hydrogen ions:



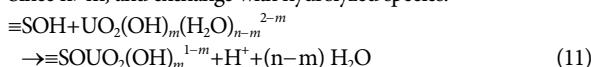
(2) Exchange with  $\text{Na}^+$  ions:



(3) The hydrolysis of  $\text{UO}_2^{2+}$  in solution:



Since  $n > m$ , and exchange with hydrolyzed species:



## 5. Effect of Temperature and Thermodynamic Study

Fig. 9 shows the adsorption capacity of  $\text{UO}_2^{2+}$  onto HNTs- $\text{Fe}_3\text{O}_4$  at 293.15, 308.15, and 323.15 K, respectively. It is clear that the temperature has important effect on the adsorption process. The adsorption isotherm is the highest at 323.15 K and the lowest at 293.15 K. The adsorption capacity of  $\text{UO}_2^{2+}$  onto HNTs- $\text{Fe}_3\text{O}_4$  is found to increase with increase in temperature, indicating the process to be endothermic in nature. To prove the above views the equilibrium data is analyzed by the Langmuir, Freundlich, and Dubinin-Radu-

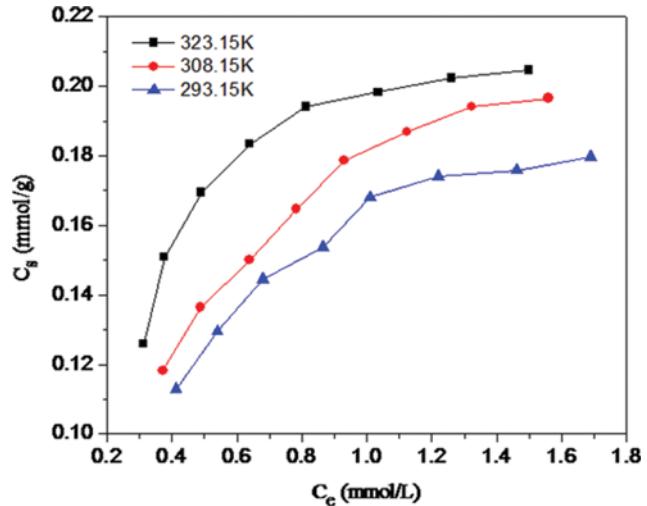


Fig. 9. Adsorption isotherms of  $\text{UO}_2^{2+}$  on  $\text{Fe}_3\text{O}_4$ -HNTs at three different temperatures ( $\text{pH}=5.5\pm 0.1$ ,  $m/\text{V}=0.484 \text{ g/L}$ ,  $I=0.01 \text{ M NaCl}$ ).

shkevich (D-R) models in this study.

The Langmuir adsorption is based on the assumption of monolayer adsorption on a structurally homogeneous adsorbent. The linear form of Langmuir equation can be written as [38]:

$$\frac{C_e}{C_s} = \frac{1}{bC_{s\ max}} + \frac{C_e}{C_{s\ max}} \quad (12)$$

where  $C_e$  is the equilibrium concentration of  $\text{UO}_2^{2+}$  remaining in solution (mol/L);  $C_s$  is the amount of  $\text{UO}_2^{2+}$  adsorbed on per weight unit of HNTs- $\text{Fe}_3\text{O}_4$  after equilibrium (mol/g);  $C_{s\ max}$  is the amount of  $\text{UO}_2^{2+}$  at complete monolayer coverage (mol/g), and is the maximum adsorption capacity;  $b$  (L/mol) is the Langmuir adsorption equilibrium constant.

The linear form of the Freundlich equation usually expressed as follows [39]:

$$\log C_s = \log K_F + n \log C_e \quad (13)$$

where  $K_F$  ( $\text{mol}^{1-n}/\text{L}^n/\text{g}$ ) is the adsorption capacity when  $\text{UO}_2^{2+}$  equilibrium concentration equals to 1 and  $n$  represents the degree of dependence of adsorption with equilibrium concentration.

The D-R isotherm can be used to describe adsorption on both homogeneous and heterogeneous surfaces. The linear form of D-R equation has the general expression as [40]:

$$\ln C_s = \ln C_{s\ max} - \beta \varepsilon^2 \quad (14)$$

where  $C_s$  and  $C_{s\ max}$  are defined above,  $\beta$  represents the activity coefficient related to the mean adsorption energy ( $\text{mol}^2/\text{kJ}$ ),  $\varepsilon$  represents the Polanyi potential, which is equal to:

$$\varepsilon = RT \ln \left( 1 + \frac{1}{C_e} \right) \quad (15)$$

where  $R$  is ideal gas constant ( $8.3145 \text{ J/mol}\cdot\text{K}^{-1}$ );  $T$  is the absolute temperature in Kelvin (K).  $E$  (kJ/mol) is the free energy change and it is required to transfer 1 mol of ions from solution to the solid surfaces. The equation is usually expressed as follows:

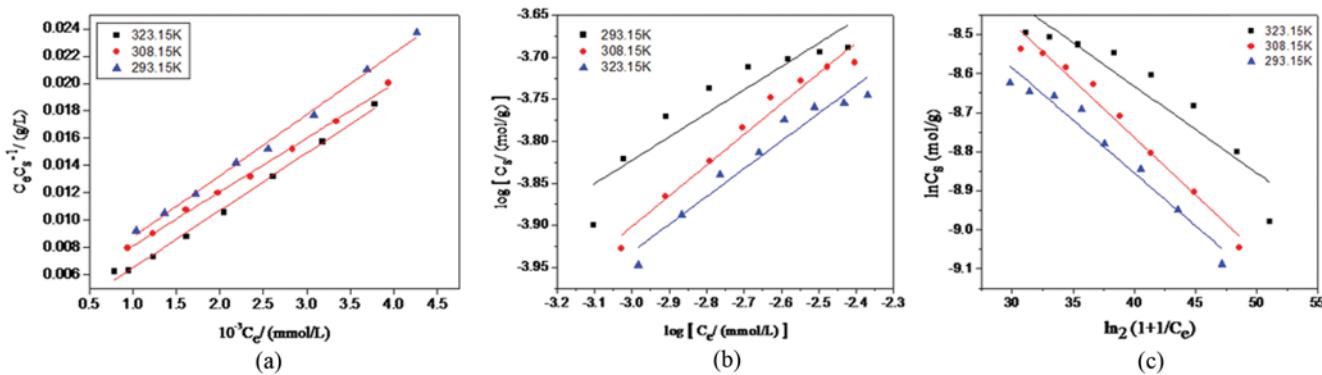


Fig. 10. Langmuir (a), Freundlich (b) and D-R (c) isotherms of  $\text{UO}_2^{2+}$  adsorption on HNTs- $\text{Fe}_3\text{O}_4$  at three different temperature ( $\text{pH}=5.5 \pm 0.1$ ,  $\text{m/V}=0.484 \text{ g/L}$ ,  $\text{I}=0.01 \text{ M NaCl}$ ).

Table 1. The parameters for Langmuir, Freundlich and D-R isotherms at different temperatures

T (K)	Langmuir			Freundlich			D-R		
	$C_{smax}$ (mmol/g)	b (L/mol)	$R^2$	$K_F$ (mol $^{1/n}$ /L $^n$ /g)	n	$R^2$	$\beta$ (mol $^2/\text{kJ}$ )	$C_{smax}$ (mol/g)	$R^2$
293.15	0.223	$1.05 \times 10^3$	0.996	$1.03 \times 10^{-3}$	0.279	0.840	0.027	$4.21 \times 10^{-4}$	0.957
308.15	0.253	$9.48 \times 10^2$	0.997	$1.56 \times 10^{-3}$	0.365	0.967	0.029	$5.06 \times 10^{-4}$	0.975
323.15	0.238	$1.81 \times 10^3$	0.994	$1.14 \times 10^{-3}$	0.330	0.940	0.022	$4.33 \times 10^{-4}$	0.865

$$E = \frac{1}{\sqrt{2\beta}} \quad (16)$$

The three models of isotherm plots for  $\text{UO}_2^{2+}$  adsorption onto HNTs- $\text{Fe}_3\text{O}_4$  are in Fig. 10. The relative values calculated from the three models are listed in Table 1. From  $R^2$  values, one can conclude that the experimental data fits the Langmuir model better than Freundlich and D-R models. The Langmuir isotherm fits the experimental data well, demonstrating that it is monolayer adsorption on the structurally homogeneous HNTs- $\text{Fe}_3\text{O}_4$  [41]. Furthermore, the adsorption isotherm is the highest at 323.15 K and the lowest at 293.15 K. The result indicates that high temperature is beneficial to the adsorption process. The value of n acquired from the Freundlich model is lower than 1, which indicates that nonlinear adsorption takes place on HNTs- $\text{Fe}_3\text{O}_4$  surface. The E values obtained from Eq. (8) are 4.303 (T=293.15 K), 4.124 (T=308.15 K), 4.746 (T=323.15 K) kJ/mol, which are in the adsorption energy

range of chemical ion-exchange reaction [42]. The parameters calculated from the analysis of the three isotherm models demonstrate that the adsorption of  $\text{UO}_2^{2+}$  onto  $\text{Fe}_3\text{O}_4$ -HNTs is a beneficial and chemisorption process. In addition, we also compared the  $\text{UO}_2^{2+}$  adsorption capacity of the Halloysite nanotube- $\text{Fe}_3\text{O}_4$  composite with other adsorbents as shown in Table 2.

The thermodynamic constants  $\Delta H^0$ ,  $\Delta G^0$ ,  $\Delta S^0$  for  $\text{UO}_2^{2+}$  adsorption on  $\text{Fe}_3\text{O}_4$ -HNTs can be obtained from the temperature-dependent adsorption isotherms. The values of enthalpy change  $\Delta H^0$  and entropy change  $\Delta S^0$  are calculated from the slope and intercept of the plot of  $\ln K_d$  versus  $1/T$  (Fig. 11) via applying the following equation [46]:

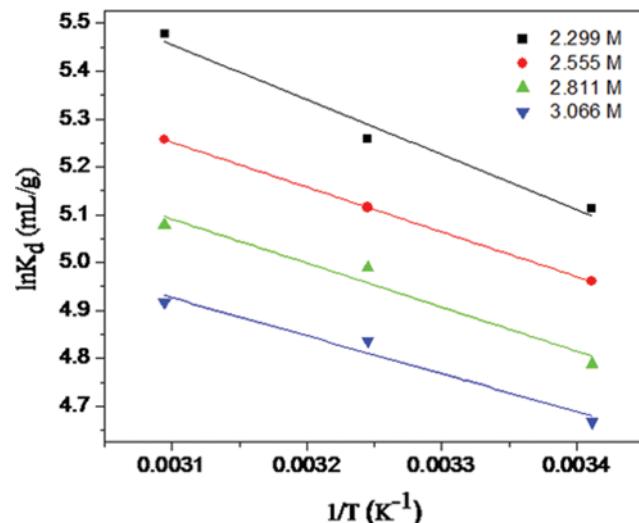


Fig. 11. Linear plots of  $\ln K_d$  vs.  $C_e$  of  $\text{UO}_2^{2+}$  adsorption onto HNTs- $\text{Fe}_3\text{O}_4$  ( $\text{pH}=5.5 \pm 0.1$ ,  $\text{m/V}=0.484 \text{ g/L}$ ,  $\text{I}=0.01 \text{ M NaCl}$ ).

Table 2.  $\text{UO}_2^{2+}$  adsorption capacity of halloysite nanotube- $\text{Fe}_3\text{O}_4$  compared with other adsorbents

Adsorbent	Adsorption capacity (mg/g)	References
Bentonite	36.4	[19]
FeO nanoparticle	85.35	[43]
FeO-NH nanoparticle	268.49	[43]
Triphosphate-cross linked magnetic chitosan resins	169.5	[44]
Bayberry tannin	56.8	[45]
Black wattle tannin immobilized membranes	53.0	[45]
Halloysite nanotube- $\text{Fe}_3\text{O}_4$	88.32	This study

**Table 3. The thermodynamic data of  $\text{UO}_2^{2+}$  adsorption on  $\text{Fe}_3\text{O}_4^-$ -HNTs at different initial concentrations**

$C_0$ (mol/L)	$\Delta S^0$ (J/(mol·K))	$\Delta H^0$ (kJ/mol)	$\Delta G^0$ (kJ/mol)		
			293.15 K	308.15 K	323.15 K
2.299	74.898	9.532	-12.424	-13.548	-14.671
2.555	67.728	7.765	-12.089	-13.105	-14.121
2.811	66.028	7.646	-11.710	-12.701	-13.691
3.066	61.396	6.593	-11.405	-12.326	-13.247

$$\ln K_d = \frac{\Delta S^0}{R} - \frac{\Delta H^0}{RT} \quad (17)$$

The change of Gibbs free energy ( $\Delta G^0$ ) is calculated from the equation:

$$\Delta G^0 = \Delta H^0 - T\Delta S^0 \quad (18)$$

The thermodynamic data acquired from Eqs. (9) and (10) are listed in Table 3. The positive enthalpy change ( $\Delta H^0$ ) shows that the adsorption process of  $\text{UO}_2^{2+}$  is endothermic. The adsorption of  $\text{UO}_2^{2+}$  may require at least a partial decomposition of their hydration shell, and this process needs energy [47]. This energy exceeds the exothermicity of cations to attach to the solid surface [48,49]. The adsorption of  $\text{UO}_2^{2+}$  requires a diffusion process, which is endothermic. The negative values of  $\Delta G^0$  indicate that the  $\text{UO}_2^{2+}$  adsorption on HNTs- $\text{Fe}_3\text{O}_4$  is spontaneous, and the value of  $\Delta G^0$  decreased with increasing temperature. This phenomenon indicates that a higher temperature is favorable for adsorption. The positive values of entropy change ( $\Delta S^0$ ) means randomness is increased at the solid/solution interface during the adsorption.

## CONCLUSIONS

Based on the experimental results of  $\text{UO}_2^{2+}$  adsorption on HNTs- $\text{Fe}_3\text{O}_4$ , we reached the following conclusions: (1) The experimental results demonstrate that the adsorbents with HNTs- $\text{Fe}_3\text{O}_4$  at  $T=298.15\text{ K}$ ,  $m/V=0.484\text{ g/L}$  and with a solution  $\text{pH}=5.5\pm0.1$ , have the largest adsorption capacity of  $88.32\text{ mg/g}$  for  $\text{UO}_2^{2+}$ , indicating the adsorbent is effective for  $\text{UO}_2^{2+}$  removal. (2) The adsorption of  $\text{UO}_2^{2+}$  on  $\text{Fe}_3\text{O}_4$ -HNTs is rather fast and the isotherm adsorption data is well fitted by the Langmuir model. Furthermore, the kinetic data is well fitted by the pseudo-second-order model. (3) The adsorption of  $\text{UO}_2^{2+}$  onto HNTs- $\text{Fe}_3\text{O}_4$  is strongly dependent on pH. The adsorption of  $\text{UO}_2^{2+}$  increased quickly with increasing pH at  $\text{pH}<7.5$ , and decreased with increasing pH at  $\text{pH}>7.5$ . (4) The negative values of  $\Delta G^0$  and  $\Delta H^0$  show that the adsorption is spontaneous and endothermic.

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