

# Generation of micro- and nano-bubbles in water by dissociation of gas hydrates

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**Abstract**—Gas hydrate crystals have a structure in which one molecule is enclathrated in a cage of water molecules. When such a crystal dissociates in water, each enclathrated molecule, generally vapor at standard temperature and pressure, directly dissolves into the water. After the solution is supersaturated, excess gas molecules from further dissociation start forming small bubbles called micro- and nano-bubbles (MNBs). However, it is difficult to identify such small bubbles dispersed in liquid because they are smaller than a microscope's optical resolution. To confirm the formation of MNBs after gas hydrate dissociation, we used a transmission electron microscope (TEM) to analyze freeze-fracture replicas of CH<sub>4</sub>-hydrate dissociation solution. The TEM images indicate the existence of MNBs in the solution, with a number concentration similar to that from a commercially supplied generator. Raman spectroscopic measurements on the CH<sub>4</sub>-hydrate dissociated solution were then used to confirm that the MNBs contain CH<sub>4</sub> vapor, and to estimate experimentally the inner pressure of the CH<sub>4</sub> MNBs. These results suggest that the dissociation of gas hydrate crystals in water is a simple, effective method to obtain MNB solution. We then discuss how such MNBs may play a key role in the memory effect of gas-hydrate recrystallization.

**Keywords:** Microbubble, Nanobubble, Gas Hydrate Dissociation, Freeze Fracture Replica, Bubble Pressure, Memory Effect

## INTRODUCTION

Small bubbles are either microbubbles (MBs), being about one to a hundred micrometers in diameter, and nanobubbles (NBs), which are submicron. Here we use the term micro- and nanobubbles (MNBs) to include all diameters less than several micrometers. MNBs have recently attracted considerable attention as a functional material for industrial applications, such as wastewater purification, water-quality improvement, sterilization, decolorization, and the promotion of the physiological activities of living organisms [1]. These applications are based on the unique properties of MNBs. For example, MNBs have a negligible rise speed in water [2]. The rise of a bubble in water will nearly always equal its terminal velocity  $V$ , estimated using Stoke's Law as [3]

$$V = (\rho_g - \rho) g d^2 / 18\eta, \quad (1)$$

where  $\rho_g$  and  $\rho$  are the densities of the particle and that of the surrounding liquid, respectively,  $g$  is the gravitational acceleration,  $d$  is the particle diameter, and  $\eta$  is the viscosity of the surrounding liquid. This equation predicts that  $V$  is approximately  $6 \times 10^{-9} \text{ m s}^{-1}$  for a 100-nm diameter MNB in water at 298 K, which is  $10^6$  times smaller than that of a MB with  $d=100 \mu\text{m}$  [4]. This estimate indicates that MNBs can stay longer at a specific area in the solution.

However, the lifetime of MNBs remains unknown. According to the Young-Laplace equation, the pressure of gas inside the bubble is

$$P_g = P_l + 4\sigma/d, \quad (2)$$

where  $P_g$  and  $P_l$  are the gas and the liquid pressure, respectively, and  $\sigma$  is the surface tension of water. This equation shows that smaller bubbles have larger inner pressure, and therefore they dissolve faster according to Henry's Law. Ljunggren and Eriksson [5] calculated that the lifetime of an air bubble with radii between 10 and 100 nm ranges from about 1 to 100  $\mu\text{s}$ . This short lifetime seems contradictory to experimental results showing that MNBs in water have physiological-activity-promoting or sterilization effects [1,6]. This contradiction has not been resolved because we lack the experimental technique for observing MNBs dispersed in liquid and for measuring the pressure  $P_g$  in MNBs. While the shrinkage of MBs in water can be observed in an optical microscope, it is impossible to determine visually whether the bubble finally disappears by dissolving in the water or remains as an MNB of diameter too small to resolve with a microscope. But recently MNBs have been observed in bulk liquids by using electron microscopy with the freeze-fracture replica technique [7-10].

Usually, the solution containing MNBs is prepared by an MB generator, in which some amount of bubbles shrink to form MNBs and remain in the solution. To obtain a solution including a significant amount of MNBs, a longer generation period is required [11]. As another method, gas hydrates are a potential generator of MNB solution due to their unique structure. Gas hydrates are crystalline solid compounds consisting of hydrogen-bonded water molecules forming cages around enclosed gas molecules. When they are dissociated in solution, the formerly enclathrated gas molecules at first dissolve into the solution and then, after saturation is reached, form bubbles. If these bubbles are MNBs, then the dissociation method is a simple but different way to generate MNBs.

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In addition, the formation and dissociation mechanisms of hydrate crystals are important for various energy and environmental issues, such as preventing internal hydrate plugs that block gas pipelines [12], storing and transporting natural gases in the form of gas hydrates [13], and exploiting natural gases from deep-sea sediments without geohazards [14,15]. To use gas hydrates as a functional material for industry, it is necessary to control their formation and dissociation processes. A method to accelerate gas-hydrate formation involves the use of a thermal hysteresis process called the memory effect, which is recognized as a shortening of the induction time of gas hydrate nucleation upon recrystallization after the initial crystallization. Parent and Bishnoi [16] and Takeya et al. [17] show that the memory effect may occur using meltwater from gas hydrate in the methane ( $\text{CH}_4$ )/water system and the carbon dioxide ( $\text{CO}_2$ )/water system, respectively. Sloan and Koh [18] summarized the memory effect phenomenon, and showed that its behavior was predicted by two previously proposed hypotheses: 1) the hydrate structure remained in solution after hydrate dissociation [16,17], and 2) dissolved gas remained in solution after hydrate dissociation [19]. If a significant amount of MNBs including guest molecules remains longer in the dissolved solution, the second hypothesis would be important.

Molecular dynamic simulations recently predicted the formation of NBs in solution after gas hydrate dissociation [20–23]. However, it is still difficult to directly confirm the existence of MNBs dispersed in the solution. Thus, we use here the method of imaging freeze-fracture replica via a transmission electron microscopy (TEM) to examine the solution after  $\text{CH}_4$  hydrate dissociation. We find MNBs in the solution formed by dissociation of  $\text{CH}_4$  hydrate. Their size distribution is similar to that obtained from an MB generator, but the size distribution of MNBs is found to depend on the storage period. To confirm that the MNB contains  $\text{CH}_4$ , Raman spectroscopic measurements were done on the solution after  $\text{CH}_4$  hydrate dissociation. We found  $\text{CH}_4$  molecules from the vapor phase, with a pressure  $P_g$  (according to the shift in C-H symmetric stretching ( $\nu_1$ ) mode) of about 7 MPa. This is the first experimental data on  $P_g$  although it is slightly lower than that expected theoretically. Then we argue that this gas-hydrate-dissolution method is a simple and effective method to obtain significant amounts of MNBs. Moreover, such MNBs are likely an important influence on the memory effect of gas hydrates.

## EXPERIMENTAL METHOD AND MATERIAL

To prepare the  $\text{CH}_4$  hydrate crystal, we combined 50 mL of pure water (distilled and deionized water, 15 M $\Omega$  cm resistivity) with approximately 4.5-MPa pure  $\text{CH}_4$  gas (99.995 vol% in purity, Hokkaido Air Water) in a high-pressure vessel equipped with a mechanical stirrer, a sheathed thermocouple (type K), and pressure gauge (Nagano Keiki Seisakusho, type KH15). The vessel was set in a temperature-controlled bath at  $274.2 \pm 0.2$  K, and the mechanical stirrer was run at about 300 rpm for several hours. After the  $\text{CH}_4$  hydrate formation was finished, the vessel was cooled below 173.2 K and then opened to recover the solid sample, including ice and  $\text{CH}_4$  hydrate crystal. The hydrate fraction in the solid sample was about 0.7, which was estimated by measuring the weight and gas

volume and assuming a cage occupancy of 0.93 [25]. More details of this method are in [25].

Several samples of  $\text{CH}_4$  hydrate were then immersed into 4-mL of pure water at room-temperature in a silica-glass cell used for Raman spectroscopic measurements. During and after the  $\text{CH}_4$  hydrate dissociation, a small amount of the dissociated solution (less than 3  $\mu\text{L}$ ) was sampled and frozen quickly by putting it on the Au-coated Cu sample holder and immersing it into a liquid nitrogen bath to preserve the MNBs in the frozen droplet. In this condition, the freezing rate exceeds  $10^3$  K min $^{-1}$ . For the subsequent freeze-fracture replica formation, we followed the procedure in [10,26], and give only a brief description here. To reduce the formation of artifacts during the replica film formation, the frozen droplet was fractured under vacuum ( $10^{-4}$  to  $10^{-5}$  Pa) and low temperature (about 100 K). Then we evaporated platinum and carbon (JEOL, type JFD-9010) onto the fractured surface to obtain a replica film. The replica film was first removed by melting the ice, and then transferred onto a Cu-grid having  $43 \mu\text{m} \times 43 \mu\text{m}$  openings. We used a field-emission gun-type TEM (JEOL, type JEM-2010F) to observe the replica film at a 200-kV acceleration voltage. An imaging plate (Fujifilm, type FDL-UR-V) was used for acquiring the observed image.

As found previously [10], MNBs were identified as spherical or oval holes in the replica film. To estimate the size of the MNBs, we measured both the major and minor axes of the hole and calculated the equivalent diameter of a sphere having the same cross-section. We measured at least 40 MNBs for each solution sample to determine an average apparent diameter  $D$ . To reduce the observation bias, the data was collected from three replica films made from the same solution. For the measurement of MNB number density  $N$ , we counted all MNBs observed in a given grid opening. After averaging the number  $\langle n \rangle$  of MNBs in a sample from 5–20 such openings for a replica sample, we estimated  $N$  from Eq. (3) below by assuming a uniform distribution of MNBs in a frozen droplet.

$$N [\text{mL}^{-1}] = (\langle n \rangle / 1.85 \times 10^{-5} [\text{cm}^2])^{3/2} \quad (3)$$

Usually we counted at least 100 MNBs to determine  $N$  by adding data from more than three replica films for each solution sample. The change of  $D$  and  $N$  was investigated in a time line after the  $\text{CH}_4$  hydrate dissociation by repeating the solution sampling.

To compare the MNB distributions from gas hydrate dissociation to a known source of MNB, we prepared MNB-containing water via a commercially supplied MB generator (Aura Tech, type OM4-GP-040). For this reference sample, 500 mL of pure water and approximately 0.22 MPa pure  $\text{CH}_4$  gas (same sources as for the  $\text{CH}_4$  hydrate sample) were mixed in the generator for 1 h at room temperature (approximately 295.2 K). The replica preparation was sampled about 1-h after the MNB generation.

Raman spectroscopic measurements were then run on the solution using a Renishaw inVia Reflex micro-Raman system (250-mm single monochromator) with a 532-nm semiconductor laser. The incident laser beam had a diameter of several tens of micrometers, and a power of about 10 mW. The scattered radiation was collected through a 70- $\mu\text{m}$  slit with 180-degree geometry and dispersed by an 1,800-mm $^{-1}$  grating. A CCD detector (1,024  $\times$  256 chan-

nels) was used for the Raman signal detection. The Raman spectrum of a silicon wafer ( $520\text{ cm}^{-1}$ ) was used to correct the wavenumber measurement and to estimate the uncertainty of Raman shift as the half-width at half-maximum of the silicon peak, which was approximately  $1.1\text{ cm}^{-1}$ . This relatively large uncertainty arose from the system which was set up to obtain the weak Raman spectra from  $\text{CH}_4$  molecules in MNBs in the bulk solution. To obtain such signal, a 60-sec exposure spectrum was accumulated 5-10 times (which could not be increased due to time constraints for obtaining TEM observation data).

## RESULTS AND DISCUSSION

### 1. Distribution of MNBs in Hydrate-dissociated Water

TEM images of replica samples indicated that the  $\text{CH}_4$  hydrate dissociation produced MNBs in the solution. Several typical examples are shown in Fig. 1. This figure shows holes in the replica with circular or oval-shaped cross-sections of diameter under 1,000 nm. As a control, we prepared the freeze-fractured replica sample from pure water. We also observed a small amount of MNBs in this control sample. As the water was saturated with air at atmospheric pressure and room temperature, a small amount of air bubbles formed when it was rapidly frozen.  $N$  in the control sample was the order of  $10^7\text{ mL}^{-1}$  in this experiment. Thus we compared the change of  $N$  above the order of  $10^8\text{ mL}^{-1}$  for the  $\text{CH}_4$ -hydrate dissociated samples.

By measuring the apparent size of each hole, we obtained the size distribution of MNBs observed in a solution. As an example, the solid bar in Fig. 2 shows that the solution three hours after  $\text{CH}_4$  hydrate dissociation includes MNB diameters from several tens of nanometers to over 2,000 nm with a single maximum at

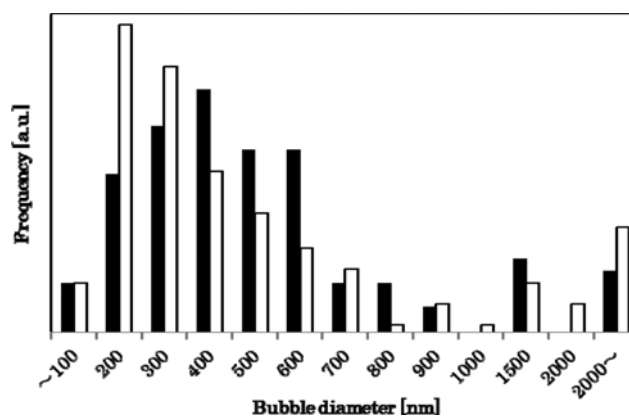


Fig. 2. MNB size distributions. Solid bar: 3 hours after  $\text{CH}_4$  hydrate dissociation ( $n=105$ ); open bar: obtained by the MB generator ( $n=182$ ). Frequency is standardized by  $n$ . For oval shapes, diameter is average of major and minor widths.

300-400 nm. For the data in Fig. 2,  $D=538\pm54\text{ nm}$  (the uncertainty shows the standard error). As the fracturing is not controlled, the position of the cross-section should not always pass through the maximum diameters of the bubbles. Thus, the estimated  $D$  tends to be smaller. However, the TEM-cross-section method nevertheless yields a size distribution nearly the same as that obtained by a dynamic light scattering method [10]. Thus, to qualitatively compare between replica samples after the  $\text{CH}_4$  hydrate dissociation, this TEM-cross-section method should be adequate. The method cannot measure MBs exceeding several tens of micrometers because the observable area is limited by the 43-mm-square grid opening. This MNB size distribution is comparable to that prepared

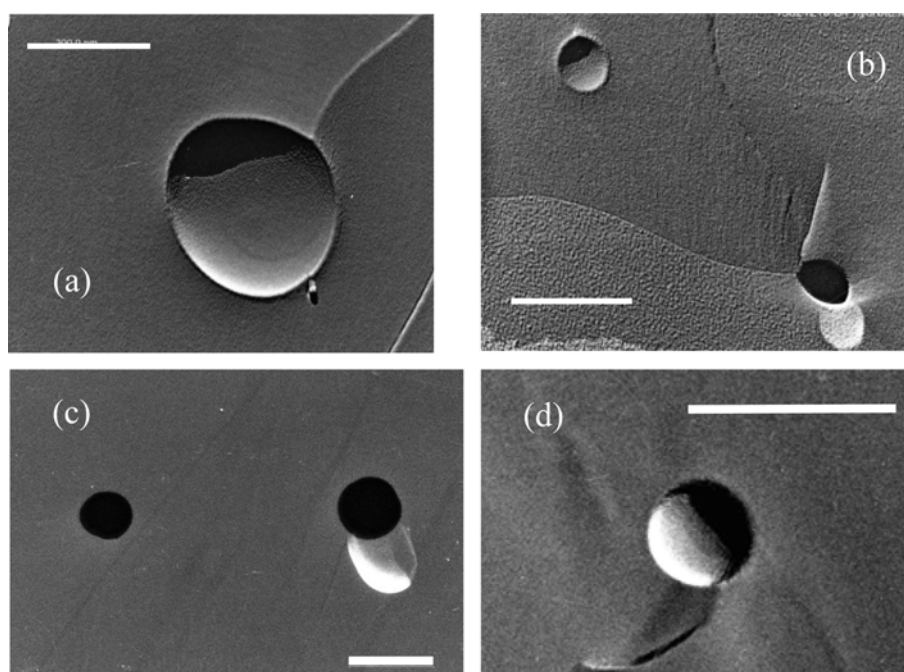


Fig. 1. TEM images of micro- and nanobubbles (MNBs) in the replica after  $\text{CH}_4$  hydrate dissociation. (a), (b) One hour after dissociation. (c), (d) Three hours after dissociation. Each scale bar shows 500 nm.

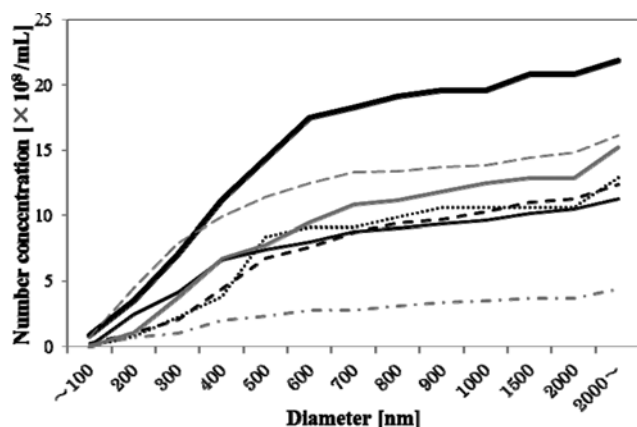


Fig. 3. Cumulative distribution of MNB diameter vs number concentration. Dotted line: during dissociation; dashed line: 15-min after dissociation; thin solid line: 1-hour after dissociation; thick solid line: 3-hours after dissociation; gray solid line: 3-days after dissociation; dot-and-dash line: 4-days after dissociation; and thin dashed line: MNB-containing water.

with a MB generator (open bar in Fig. 2), which yields to  $D=576 \pm 51$  nm.

We next examined how the storage period after  $\text{CH}_4$  hydrate dissociation affects the bubble distribution. Fig. 3 shows that the size distribution of MNBs changes gradually during the storage period of the solution. During the dissociation of  $\text{CH}_4$  hydrate crystal in water, macroscopic bubbles formed on the crystal surface and disappeared by floating up to the liquid surface. These macroscopic bubbles were too large to be observed by our replica technique. However, the size distributions during and just after hydrate dissociation were nearly the same. This result suggests that macroscopic bubble formation does not change the smaller-sized MNB distribution. The result also suggests that the intense bubble formation and rapid growth of macroscopic bubbles does not affect the smaller-sized MNB size distribution.

After the macroscopic bubbles have fully disappeared, which is

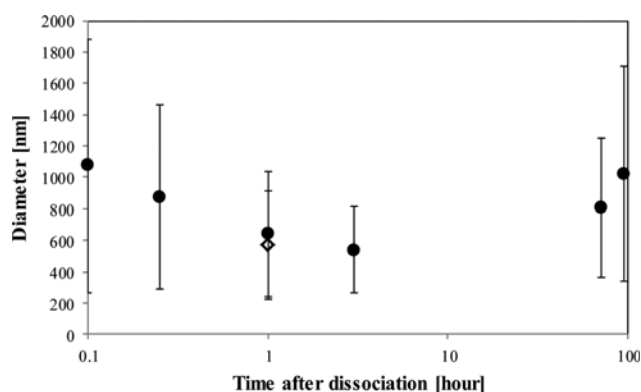


Fig. 4. Average diameter of MNBs in solution vs storage period. Solid circle: MNBs from  $\text{CH}_4$  hydrate dissociation; open diamond: MNBs prepared by the MB generator. Error bars show the standard deviation of the average diameter in each replica sample.

about 1-h after complete dissociation, the MNBs smaller than 500-nm in diameter gradually increase in number, with  $N$  reaching a maximum at 3-h after  $\text{CH}_4$  hydrate dissociation. In this condition, both the MNB-size distribution and  $D$  are similar to those of the MNB-containing water prepared by the MB generator ( $N$  for thin dashed line in Fig. 3 and  $D$  for open diamond in Fig. 4), respectively. Therefore, we consider that the MNB obtained by gas hydrate dissociation has a similar distribution to that obtained by the MB generator.

Figs. 3 and 4 indicate that  $D$  and  $N$  changed synchronously:  $D$  is smallest at 3-h after dissociation, the time at which  $N$  is maximum. Then  $D$  increases during long-term storage of the solution whereas  $N$  gradually decreases to close to the  $N$  value for pure water (the control sample). As some MNBs survived in the solution for several days, the solution must be supersaturated, a conclusion supported by a molecular dynamics simulation [23].

After the complete dissociation of the hydrate crystal, the supply of  $\text{CH}_4$  molecules into water from the crystal ceased, whereas that from the bubbles remained. As this supply rate decreased, with the large bubbles floating up, and gas being emitted from the open surface of water, the dissolved  $\text{CH}_4$  concentration started to decrease. Thus, the number of gas bubbles is expected to decrease with time. However, this study shows that  $N$  increases for several hours after complete dissociation.  $D$  decreases simultaneously, so the distribution change of MNBs could be attributed to the shrinkage of large bubbles. These processes are expected to be common during the formation of artificial MNBs [4]. The fact that some MNBs remain in the solution several days after dissociation suggests 1) that the rate of bubble rise is sufficiently small, and 2) that the  $\text{CH}_4$  concentration surrounding the MNBs remains sufficiently high. However, the gradual decrease in the  $\text{CH}_4$  concentration in the solution results in a decrease of  $N$ .

The MNB may aid the memory effect of gas hydrate recrystallization [18,19]. The  $\text{CH}_4$  molecules, as well as most other hydrate guest molecules, have a low solubility in water due to their hydrophobicity. Thus, long-lived MNBs would effectively work as a storage medium for guest molecules in the water. If the pressure and temperature conditions of the solution return to those of  $\text{CH}_4$  hydrate stability, these MNBs would then become the source of hydrate guest molecules, thus stimulating more rapid nucleation than that of the initial nucleation, which involves a supply of guest molecule only from the surface of water.

## 2. Measurements of MNB Solutions via Raman Spectroscopy

Although we observed MNBs in the replica film, the image did not identify them as  $\text{CH}_4$  MNBs. Thus we ran Raman spectroscopic measurements on the  $\text{CH}_4$ -hydrate dissociated solutions to confirm whether bubbles contain  $\text{CH}_4$ . This measurement also allowed us to estimate  $P_g$  of the  $\text{CH}_4$  MNB experimentally.  $P_g$  is usually estimated from Eq. (2) by assuming a simplified system with assumed conditions. By measuring  $P_g$  in the  $\text{CH}_4$  MNB, we can estimate the  $\text{CH}_4$  content in the bubble and consider the mass balance of  $\text{CH}_4$  in the solution. This mass balance allows us to examine how MNBs contribute to the memory effect on gas hydrate recrystallization.

During and just after the  $\text{CH}_4$  hydrate dissociation, macroscopic bubbles frequently formed. Under this condition, we obtained the single peak of the  $\nu_1$  mode at  $2917.6 \text{ cm}^{-1}$  (Fig. 5(a), dotted line),

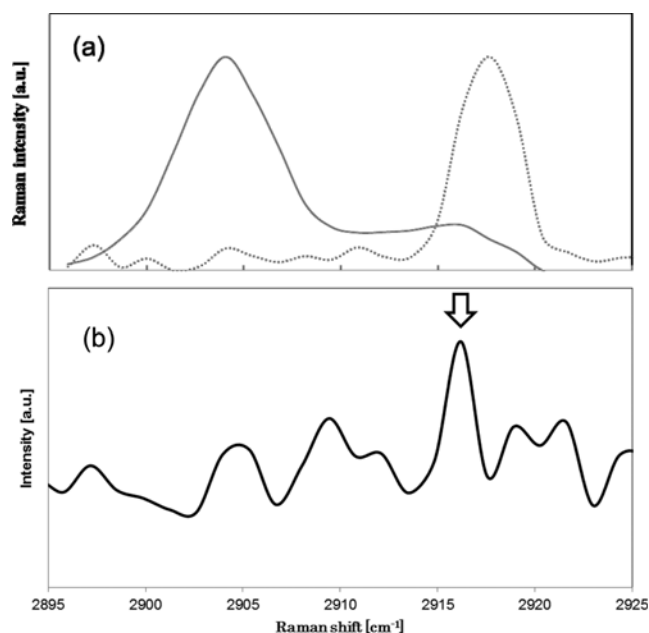


Fig. 5. Raman spectra of  $\text{CH}_4$   $\nu_1$  mode. (a) From a  $\text{CH}_4$  hydrate crystal (solid line) and in  $\text{CH}_4$  vapor at atmospheric pressure (dotted line). (b) From MNBs formed by gas hydrate dissociation (solid line). The peak marked by an arrow is likely from  $\text{CH}_4$  vapor in the MNBs.

which indicated the existence of  $\text{CH}_4$  vapor at atmospheric pressure [24]. Simultaneously, we observed  $\text{CH}_4$   $\nu_1$  mode peaks in the hydrate phase at 2,903.8 and 2,915.3  $\text{cm}^{-1}$  (Fig. 5(a), solid line) on the bulk solid during the dissociation, which is consistent with previously reported data [25,27].

After the complete dissociation of the bulk hydrate crystal, these strong spectra of  $\text{CH}_4$   $\nu_1$  mode could not be detected in the bulk liquid. To obtain a Raman peak from MNBs in such solution, we accumulated longer-exposure measurements. As the tail of the O-H stretching peak of water (observed mainly at 3,000–3,800  $\text{cm}^{-1}$ ) overlaps the baseline of this region, we subtracted the baseline by assuming that the tail of the O-H stretching peak is parabolic. As a result, a small peak emerges at 2,916.2  $\pm$  1.1  $\text{cm}^{-1}$  (Fig. 5(b); marked by an open arrow). This peak is assigned neither the atmospheric  $\text{CH}_4$  vapor nor the dissolved  $\text{CH}_4$  in water (2,910  $\text{cm}^{-1}$  [28]), but exists in the  $\nu_1$  mode of  $\text{CH}_4$  vapor under high pressure [24]. Therefore, we assigned the 2,916.2  $\text{cm}^{-1}$  peak to the  $\nu_1$  mode of  $\text{CH}_4$  molecule in MNBs dispersed in bulk water. The reproducibility of this peak was checked three times in different sample sets.

Based on the peak-shift data of the  $\nu_1$  mode under various pressures [24], this Raman peak indicates that the  $\text{CH}_4$  molecules are in a vapor at about 7  $\pm$  5 MPa. Although the estimate of  $P_g$  has a large uncertainty, this is the first direct measurement of  $P_g$  in MNBs. This value is smaller than the dissociation pressure  $P_d$  = 21.3 MPa for  $\text{CH}_4$  hydrate at about 292 K [18]. As the released  $\text{CH}_4$  molecules are dissolved into water prior to the bubble formation when  $\text{CH}_4$  hydrate is dissociating in water, as shown experimentally [29] and theoretically [20–23], it is reasonable that  $P_g$  in  $\text{CH}_4$  MNB should be less than  $P_d$ .

The Raman spectra measurement on  $\text{CH}_4$ -hydrate dissociated

solution was previously reported under high pressure condition [28]. Then we compared our results with the previous data with some re-analyses. When  $\text{CH}_4$  hydrate crystals were dissociated under high pressure condition ( $P_i$  = 10 MPa and 286 K), the weak  $\nu_1$  mode Raman spectra were obtained in the aqueous phase about 10-mm away from the edge of the solid phase. By averaging the spectra in the aqueous phase, from 8 to 18 mm from the edge, we identified three peaks: two  $\text{CH}_4$  peaks in large and small cages (2,904.5 and 2,914.1  $\text{cm}^{-1}$ ) and one dissolved  $\text{CH}_4$  peak (2,909.3  $\text{cm}^{-1}$ ). Since the dissolved  $\text{CH}_4$  peak position is independent of pressure up to 20 MPa (reanalyzed data in [28]), the cage-like structures have been considered to be able to survive in the  $\text{CH}_4$ -saturated solution under high pressure even though  $P_i$  is lower than  $P_d$ . If the  $\text{CH}_4$  MNBs co-existed in that system, however, the  $\text{CH}_4$  peak in MNBs would overlap at 2,914.1  $\text{cm}^{-1}$ . At that wavenumber,  $P_g$  is estimated to be approximately 16 MPa. This value is 6 MPa higher than  $P_i$  at that condition, so the pressure difference is comparable with that obtained in the present study. Therefore, it is possible that both cage-like structures associated with  $\text{CH}_4$  molecules and  $\text{CH}_4$  MNBs coexisted in the  $\text{CH}_4$ -hydrate dissociated solution under high pressure. In the present study, on the other hand, we could obtain neither  $\text{CH}_4$  spectra included in cages nor dissolved in water at  $P_i$  = 0.1 MPa (Fig. 5(b)). Thus, we consider that the  $\text{CH}_4$  hydrate crystal dissociates completely under atmospheric pressure and forms MNBs only in the solution after saturating with  $\text{CH}_4$ .

As a simple estimate, consider that all MNBs have the average diameter of about 600 nm with  $P_g$ . Assuming the density difference of  $\text{CH}_4$  under  $P_g$  = 7 MPa and atmosphere pressure [30], the condition in the MNB would be obtained when a bubble of 2.6- $\mu\text{m}$  diameter at  $P_g$  = 0.1 MPa contracts to 600 nm. This size of about 2.6  $\mu\text{m}$  was identified in the solution during and just after the  $\text{CH}_4$  hydrates dissociation (Fig. 3). Thus, the MNB formation can be interpreted not only by the aggregation of  $\text{CH}_4$  molecules dissolved in water [20–23], but also by the shrinkage of larger bubbles formed during the hydrate dissociation.

In contrast, we can estimate the apparent size of  $\text{CH}_4$  MNBs from  $P_g$  with the Young-Laplace equation (Eq. (2)). When we assume  $\sigma$  to be about 63 mN  $\text{m}^{-1}$  at 7 MPa (from [31]), a bubble with  $P_g$  = 7  $\pm$  5 MPa would have the diameter from 19 to 126 nm. This is smaller than the average diameter obtained in the present study. The discrepancy may be mainly due to large uncertainties in the estimate of  $P_g$  of MNBs via Raman spectroscopy and in the estimate of  $D$  via TEM observation. However, if our estimation is available, some assumptions in Eq. (2), such as setting  $\sigma$  to be the value in bulk system, should require some modifications in the practical system.

Next we considered the material balance of  $\text{CH}_4$  molecules in the  $\text{CH}_4$ -hydrate dissociation process.  $\text{CH}_4$  molecules in water are either in solute or in MNBs, all of which are assumed to originally come from the  $\text{CH}_4$  hydrate crystal ( $5 \times 10^{-3}$  mol  $\text{mL}^{-1}$ , assuming a cage occupancy of 0.93 [25] and a hydrate fraction in the sample of 0.7). The solubility of  $\text{CH}_4$  in water at 293.2 K is 3.3 mL/100 mL-water (or  $1.4 \times 10^{-6}$  mol  $\text{mL}^{-1}$ -water [32]). On the other hand,  $\text{CH}_4$  molecules in MNBs of  $N = 2 \times 10^9$   $\text{mL}^{-1}$ , each having 600-nm diameter with  $P_g$  = 7 MPa, gives a total of about  $6.5 \times 10^{-7}$  mol  $\text{mL}^{-1}$ .

water. This value is almost a half of those in the saturated solution. The total  $\text{CH}_4$  molecules in the  $\text{CH}_4$ -hydrate dissociated solution are then only 300 ppm of the source in the  $\text{CH}_4$  hydrate crystal. Most of the residual  $\text{CH}_4$  molecules would have been released from the liquid phase to the vapor as macroscopic bubbles and MBs observed during and after the  $\text{CH}_4$  hydrate dissociation. Although this total value of  $\text{CH}_4$  molecules in the dissociated solution seems to be small, one half of the  $\text{CH}_4$  molecules existed in water concentrated in MNBs, which exist in a certain location near the solid hydrate for a period as long as the memory effect is expressed. As such, MNBs can have an important role in the memory effect of  $\text{CH}_4$  hydrate recrystallization.

Sloan and Koh [18] summarized several features of the memory effect of gas-hydrate recrystallization. These features may be explained by the behavior of MNBs. For example, the memory effect vanishes when the dissolved solution is heated to 301.2 K. As the heating would decrease the solubility of  $\text{CH}_4$  in water, it would inhibit the memory effect by the MNB disappearance. The memory effect also vanishes after long-term storage. This effect would also result from the gradual disappearance of MNBs, as shown in Fig. 3. This disappearance may have resulted from the MNBs floating up to the surface or dissolving into water due to the  $\text{CH}_4$  concentration in the solution becoming undersaturated.

Other processes involving water structurization may also contribute to the memory effect (the first hypothesis). Our results allow these possibilities. Since guest molecules are usually hydrophobic, the water surrounding the MNB would be highly hydrogen bonded as predicted by Ohgaki et al. [9]. Although there is no evidence that this structure is clathrate-like, a structured water network could be a trigger of the hydrate nucleation. Even in this process, the concentration of guest molecules is crucial, which suggests the existence of MNBs in the solution.

## CONCLUSION

The formation of micro- and nanobubbles (MNBs) after  $\text{CH}_4$  hydrate dissociation in water was identified using transmission electron microscopic observations of freeze-fracture replicas. The distribution of the MNBs stabilized within several hours after dissociation, reaching an average diameter of about 600 nm and a number concentration of order  $10^9 \text{ mL}^{-1}$ . These values are consistent with those obtained using a commercially supplied microbubble generator. Thus, we conclude that gas hydrate dissociation is a simple and effective method to obtain MNB solution.

Applying Raman spectroscopy to the  $\text{CH}_4$ -hydrate-dissociated solution allowed us to confirm that the MNB contained  $\text{CH}_4$  vapor at high pressure. The red shift of the  $\nu_1$  mode of  $\text{CH}_4$  molecules indicated an internal pressure of MNBs of  $7 \pm 5 \text{ MPa}$ . Based on these results, we argue that MNBs produce a memory effect on hydrate recrystallization. In particular, the MNBs formed after the dissociation would act as a storage material for guest molecules in water.

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